



Eska[®] mono black

Black lined board for luxury boxes

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Eska[®] mono black is a black lined solid greyboard. It is extremely suitable for luxury boxes with a black inside. The material lays flat and stays flat. Eska[®] mono black is lined with a deep-black glossy offset liner on one side.



Technical specifications (indication)

Product	Caliper According to ISO 534	Grammage According to ISO 536	Dynamic stiffness According to ISO 5629		Bursting Strength According to ISO 2759		COBB60 According to ISO 535	
			MD mNm	CD mNm	top kPa	bottom kPa	max top g/m ² /60sec	max bottom g/m ² /60sec
Eska®mono black	mm	gsm						
	1.00	675	355	170	725	870	100	
	1.20	785	495	235	780	920	100	
	1.50	975	820	395	870	1005	100	
	1.70	1075	1145	560	930	1055	100	
	2.00	1275	1890	935	1015	1140	100	

	Specifications	Units	Tolerances	Test methods		
Colour L-niveau						
Caliper	See above	mm	< 1.5 mm > = 1.5 mm	+/- 0.05 mm (pallet average) +/- 3% (pallet average)	ISO 534	
Size		mm	Sheets Rotary cut Die cut	+/- 1 mm +/- 0.25 mm +/- 0.2 mm		
Flatness	0	%	Convex Concave S-shape	CD max. 1.5% MD max. 1.0% CD max. 1.0% MD max. 1.0% CD - sheets < 1 m. max. 3 mm - sheets > 1 m. max. 5 mm MD max. 3 mm	Eska	
Moisture content	Eska®mono black	8.0% abs.	%	-1.5 % / +1.0%	(pallet average)	ISO 287

Product certificates

- FSC® mix (CU-COC-809179)
- PEFC recycled (CU-PEFC-809179)
- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)