



Folio



Technical Data: IQ color

			80	120	160	230
Grammage	g/m ²	ISO 536	80 ± 3.0	120 ± 4.0	160 ± 6.0	230 ± 16.0
Caliper	mm/1000	ISO 534	103 ± 4	159 ± 6	214 ± 6	307 ± 8
Stiffness L&W	MD mN	ISO 2493	min 100	min 250		
Stiffness L&W	CD mN	ISO 2493	min 50	min 160		
Roughness Bendtsen	ml/min	ISO 8791-	210 ± 50	210 ± 50	210 ± 50	210 ± 50
Porosity	ml/min	ISO 5636-	850 ± 450	650 ± 350	650 ± 350	650 ± 350
Dennison wax pick				min 13		
Cobb	g/m ²	ISO 535		27 ± 7.5		
Abrasion	mg	DIN 53 109	max 10		max 15	max 20
Moisture	%	ISO 287	5.2 ± 0.5	5.2 ± 0.5	5.2 ± 0.5	5.2 ± 0.5

Production processes certified according to ISO 9001, ISO 14001 and OHSAS 18001.

SIGNIFICANCE OF VALUES: 2 SIGMA