

High Gloss 80



FACESTOCK
High Gloss 80

Description Cast coated woodfree paper.

Applications Premium quality labels. The smoothness gives excellent print and image definition.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), offset UV, conventional offset, screen printing, stamping (hot and cold).

| Property | Norm | Units | Value | Tolerance |
|------------------------|------------|------------------|---------|---------------|
| Substance | ISO 536 | g/m ² | 80 | ± 4% |
| Thickness | ISO 534 | µm | 78 | ± 4% |
| Bekk smoothness | ISO 5627 | s | 1000 | ± 300 |
| Brightness ISO | ISO 2470-2 | % | 89 | ± 2 |
| Whiteness CIE | ISO 11475 | % | 108 | ± 5 |
| Opacity | ISO 2471 | % | 92 | -2 |
| Paper gloss 20° | ISO 8254-3 | % | 41 | ± 4 |
| Tensile strength MD/CD | ISO 1924-2 | kN/m | 4.3/2.7 | ± 0.7 / ± 0.5 |

Certificates

Product approvals and usage certificates

Electric and electronic equipment (RoHS) Directive 2002/95/CE

Contact with foodstuff - Facestock and Liners (paper)

EN 1230 Sensorial analysis

EN 71-3 Toy safety

Packaging and packaging waste Directive 94/62/CE

- * Values are subject to change without notice. Last updated 4/2/2012.
- * The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill holds ISO 9001 quality certification, ISO 14001 and EMAS environmental certifications and ISO 50001 energy management system certification. Adestor products are available with PEFC™ and FSC® chain of custody certificates upon request.



A251



ADHESIVE
A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.
Shelf life From the date of manufacture 2 years in 20°C and RH 50%

| Property | Norm | Units | Value | Tolerance |
|--|-------|-------|-------|-----------|
| Adhesion (Peel 180° 20'/stainless steel) | FTM 1 | gf/cm | 630 | Min. 500 |
| Tack (Quick Stick stainless steel) | FTM 9 | gf | 420 | Min. 320 |
| Shear (1kg, in ² /glass) | FTM 8 | min | 100 | Min. 60 |
| Minimum labelling temperature | | °C | +5 | |
| Minimum service temperature | | °C | -20 | |
| Maximum service temperature. | | °C | +80 | |

Certificates

Product approvals and usage certificates

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

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WK90



LINER
WK90

Description One-side coated white liner: good stiffness and high dimensional stability for varying temperatures. Available in solid and split back.

Color White

| Property | Norm | Units | Value | Tolerance |
|------------------------|------------|------------------|-----------|-------------|
| Substance | ISO 536 | g/m ² | 90 | ±4% |
| Thickness | ISO 534 | µm | 90 | ±4 |
| Tensile strength MD/CD | ISO 1924-2 | kN/m | 5,2 / 2,6 | -0,6 / -0,3 |

Certificates

Product approvals and usage certificates

Contact with foodstuff - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

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