High Gloss 80



FACESTOCK

High Gloss 80

Description Cast coated woodfree paper.

Applications Premium quality labels. The smoothness gives excellent print and image definition.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), offset UV, conventional offset, screen printing, stamping (hot and cold).

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 4%
Thickness	ISO 534	μm	78	± 4%
Bekk smoothness	ISO 5627	s	1000	± 300
Brightness ISO	ISO 2470-2	%	89	±2
Whiteness CIE	ISO 11475	%	108	± 5
Opacity	ISO 2471	%	92	-2
Paper gloss 20°	ISO 8254-3	%	41	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4.3/2.7	$\pm 0.7 / \pm 0.5$

Certificates

Product approvals and usage certificates

Electric and electronic equipment (RoHS) Directive 2002/95/CE

Contact with foodstuff - Facestock and Liners (paper)

EN 1230 Sensorial analysis

EN 71-3 Toy safety

Packaging and packaging waste Directive 94/62/CE

- Values are subject to change without notice. Last updated 4/2/2012.
- ² The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general quideline.

Our self-adhesive mill holds ISO 9001 quality certification, ISO 14001 and EMAS environmental certifications and ISO 50001 energy management system certification.

Adestor products are available with PEFC™ and FSC® chain of custody certificates upon request.



A251



ADHESIVE **A251**

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	gf/cm	630	Min. 500
Tack (Quick Stick stainless steel)	FTM 9	gf	420	Min. 320
Shear (1kg, in²/glass)	FTM 8	min	100	Min. 60
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Certificates

Product approvals and usage certificates
Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

Our self-adhesive mill holds ISO 9001 quality certification, ISO 14001 and EMAS environmental certifications and ISO 50001 energy management system certification.

Adestor products are available with PEFCTM and FSC® chain of custody certificates upon request.



 $[\]mbox{\ensuremath{^{\circ}}}$ Values are subject to change without notice. Last updated 5/11/2012.

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WK80



LINER WK80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back.

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	±4%
Thickness	ISO 534	μm	81	±4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6 / 2,3	-0,6 / -0,3

Certificates

Product approvals and usage certificates

Contact with foodstuff - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

Our self-adhesive mill holds ISO 9001 quality certification, ISO 14001 and EMAS environmental certifications and ISO 50001 energy management system certification.

Adestor products are available with PEFC[™] and FSC® chain of custody certificates upon request.



Values are subject to change without notice. Last updated 5/10/2012.

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