Gloss 80

FACESTOCK

Gloss 80

Description Gloss coated woodfree paper.

Applications High resolution standard gloss label for multicolour printing. Extensively used in food and beverage industry, logistics, stationery and cosmetics products

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping, thermal transfer, laser.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 4%
Thickness	ISO 534	µm	69	± 4%
Bekk smoothness	ISO 5627	s	≥ 850	
Brightness ISO	ISO 2470-2	%	93	± 2
Whiteness CIE	ISO 11475	%	117	±3
Opacity	ISO 2471	%	88,5	-2
Paper gloss 20°	ISO 8254-1	%	66	± 5
Tensile strength MD	ISO 1924-2	kN/m	4,9	-0,5

Certificates

Product approvals and usage certificates

Contact with foodstuff - Facestock and Liners (paper)

EN 1230 Sensorial analysis

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

- Values are subject to change without notice. Last updated 4/2/2012.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

A251

ADHESIVE
A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20ºC and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180º 20'/stainless steel)	FTM 1	gf/cm	630	Min. 500
Tack (Quick Stick stainless steel)	FTM 9	gf	420	Min. 320
Shear (1kg, in²/glass)	FTM 8	min	100	Min. 60
Minimum labelling temperature		ºC	+5	
Minimum service temperature		ºC	-20	
Maximum service temperature.		ºC	+80	

Certificates

Product approvals and usage certificates

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

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TECHNICAL SPECIFICATIONS

LECTA GROUP
Condat
GOARDA

WK80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back.

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	±4%
Thickness	ISO 534	µm	81	±4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6 / 2,3	-0,6 / -0,3

Certificates

Product approvals and usage certificates

Contact with foodstuff - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

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TECHNICAL SPECIFICATIONS