

GardaBook Ivory 1.65

Description:

Lecta's ivory uncoated high bulk (1.65) woodfree paper.

Uncoated paper with an ivory shade and high 1.65 bulk for the publishing market, specially produced from woodfree pulp for excellent machine performance. Specially designed for offset printing.

Available in a wide range of substances and formats, in sheets and reels.

End uses:

Books, Brochures, Catalogues, Covers, Direct mail, Folders, Inserts, Packaging, Postcards

Print methods:

Digital, Flexo, Laser/Dry toner, Offset, Rotogravure

Certificates:

- [PEFC Chain of Custody \(multisite\)](#)
- [FSC Chain of Custody \(multisite\)](#)
- [REACH regulation Lecta](#)
- [ISO 14001 Environment](#)
- [EMAS Zaragoza mill](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety - Leta](#)

For further details regarding compliance with food contact regulation, please contact our sales teams.

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Technical specifications

Property	Test Method	Unit	Tolerance	70	80	90
				70	80	90
Substance	ISO 536	g/m ²	±4%	70	80	90
Thickness	ISO 534	µm	-	115.5	132.0	148.5
	TAPPI T411					
Bulk	ISO 534	cm ³ /g	±0.03	1.65	1.65	1.65
	TAPPI T411					
Opacity	ISO 2471	%	-2.0	84.0	86.0	88.0
	TAPPI T519					
Color a* D65/10°	ISO 5631-2	abs.	-	-0.05	-0.05	-0.05
Color b* D65/10°	ISO 5631-2	abs.	-	12.3	12.3	12.3
Cobb	ISO 535	g/m ²	≤50	35	35	35
	TAPPI T441					
Relative humidity	TAPPI T502	%	±7	40	40	40

Storage recommendations

Paper dimensions are very sensible to humidity variations that is why we supply paper in waterproof packaging. Once the packaging is opened, a moisture exchange can take place between the paper and the environment.

Ideally, the paper should be stocked in pressrooms conditioned to 50% (±5) relative humidity and 23°C (±2) temperature. In any case, extremes of temperature and humidity must be avoided.

The technical properties of the product are guaranteed for 12 months after the production date.

Before starting a production run, check that the printability is correct on both sides of 30-50 sheets.

Values are subject to change without notice.

Last update: 09/04/2025